

Technical Data

October, 2013

Product Description	High density, semi-rigid, double coated EVA foam tape with film liner	
Product Uses	<p>Innopro EVA foam tape is specially formulated for many outdoor mounting and joining application, including spacer tape for structural silicone system of glass glazing and cladding. It has especially excellent bonding strength and high holding power on LSE (low surface energy) materials such as PVDF coated panel without primer in most cases.</p> <p>Excellent compatibility with silicone sealants for glass glazing and cladding</p> <p>Note: All tapes should be thoroughly evaluated by the user under actual conditions with intended substrates to determine whether a specific tape is fit for a particular purpose and suitable for user's method of application, especially if expected use involves extreme environmental conditions.</p>	
Construction	Product	Spacer Pro Series
	Adhesive type	Acrylic
	Tape Thickness (mm)	3.0, 6.0, 8.0, 10.0
	- Tolerance	± 0.3mm
	Tape Color	Dark gray
	Carrier Type	EVA Foam (closed cell)
	Release Liner	Blue film liner
Roll Length	Standard (m)	10.0 – 15.0 depend on thickness
Foam hardness	Shore A	30 ± 3
Slitting Tolerance	mm	+/- 0.8
Tape Density	Approximately (Kg/m ³)	352 (± 10%)

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Application Technique

- Bond strength is dependent upon the amount of surface contact area of applied tape. Firm application pressure helps develop better adhesive contact and improve bond strength.
- To obtain optimum adhesion, the bonding surfaces must be clean, dry and well unified. Typical surface cleaning solvents are isopropyl alcohol and water (rubbing alcohol) or heptane. **Note** : Be sure to follow manufacturer's safety precautions and directions for use when using solvents.
- Ideal tape application temperature range is 70°F To 100°F (21°C to 38°C). Initial tape application to surfaces at temperatures below 50°F (10°C) or over 50°C is not recommended because the adhesive becomes too firm or soft to adhere readily. However, once properly applied, low temperature holding is generally satisfactory.

Application Ideas

- Spacer tape for glass glazing system
 - Temporary gap filling
 - Damping pad
 - Curtain wall spacer tape
 - General purpose joining system
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